Doing Business with Boeing
Approved Process Sources D1-4426
Revision: MV Effective: 26/May/2026

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Document D1-4426 - Processes for BE10360948

Detail Information for Processor Code number: BE10360948	
Supplier Name: DCI AEROTECH DIV OF DETROIT CHROME INC	
Address:	7515 LYNDON AVE,
City/town:	DETROIT
Province/state:	MI 48238-2481
Country:	UNITED STATES
Area:	MI
Contact Name:	David Thompson
Title:	QA Director
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Boeing Contact Name:	William Starks
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*** An acronym in the "Nadcap Commodity" column only indicates that Nadcap accreditation may be required for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.**

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
003	AQS	None	None	Quality Management System (QMS) as defined in D1-4426 Processor Requirements Sec 6.16.3	Quality System
103J	HT	None	None	Hydrogen Embrittlement Relief (Baking) of Steel Parts	AMS 2759/9
131	HT	A3 H5	Only Oven #1, 2, 4, 5, 6, 7, 11, 12, 13	Heat Treat of Corrosion Resistant Steel	BAC 5619
340	CP	None	None	Cadmium Plating Types I and II	QQ-P-416
340A	CP	None	None	Plating- Cadmium (Electrodeposited)	AMS-QQ-P-416
350	CP	None	.	Chromium- Plating	QQ-C-320
350B	CP	None	.	Chromium Plating (Electrodeposited)	AMS-QQ-C-320
350C	CP	None	None	Chromium Plating (Electrodeposited)	AMS 2460
351	CP	None	Tank #1 Only	Hard Chromium Plating - Class 1 and 2	BAC 5709
353	CP	None	Tank #1 Only	Hard Chromium Plating - Class 4 (QPL)	BAC 5709
355	CP	None	None	Copper Plating	MIL-C-14550
355A	CP	None	None	Plating Copper	AMS 2418
366	CP	None	Classes 1 & 2	Electroless Nickel Coatings	MIL-C-26074
366B	CP	None	None	Plating Electroless Nickel	AMS 2404
374C	CP	GA	None	Standard Specification for Electrodeposited Coatings of Silver for Engineering Use	ASTM-B-700
375	CP	A6 T1	None	Silver Plating	BAC 5715
400	NDT	None	None	Magnetic Particle Inspection	BAC 5424
400A	NDT	None	None	Magnetic Particle Inspection	BSS 7040
402	NDT	None	None	Magnetic Particle Inspection	ASTM-E-1444
410	NDT	None	None	Penetrant Inspection	BAC 5423
410A	NDT	None	None	Liquid Penetrant Inspection	BSS 7039
411	NDT	None	None	Penetrant Inspection	ASTM-E-1417
500	SE	None	None	Shot Peening	BAC 5730
507	SE	None	None	Shot Peening	AMS 2430
802	MTL	A3	Bend testing only	Mechanical Testing - Metallic Ref: Appendix A1: http://active.boeing.com/doingbiz/d14426/Appendix-A1.pdf	Mech. Testing
803	MTL	A3	Microhardness only	Metallurgical Testing Ref: Appendix A1: http://active.boeing.com/doingbiz/d14426/Appendix-A1.pdf	Met. Testing
809	CP	A3	None	Process Solution Control	Chem. Testing
810	CP	A3	None	Salt Spray Testing	ASTM-B-117
M325	CP	None	None	Chemical Film - Aluminum (Immersion Application Only) (QPL)	HP4-57
M332A	CP	C3	Limited: Type Z Class 3 unpainted parts only	Manganese - Zinc Phosphate Coatings for Ferrous Metals (QPL)	HP4-7
M335	CP	None	None	Silver Plating (QPL)	HP4-17
M341	CP	None	None	Cadmium Plating (QPL)	HP4-11
M344	CP	None	None	Cadmium - Titanium Plating (QPL)	HP4-125
M347	CP	None	None	Brush Plating (QPL)	HP4-113
M364	CP	None	None	Electroless Nickel Plating (QPL)	HP4-10
M400	NDT	None	None	Magnetic Particle Inspection (QPL)	HP6-5

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