Certificate of Registration

nqa global assurance

This is to certify that the Quality Management System of:

DCI Aerotech Division of Detroit Chrome Inc.

7515 Lyndon Ave
Detroit MI 48238
United States of America

applicable to:

Metal Finishing including plating and coatings in a variety of materials with additional services including Precision Machining, Grinding, NDT, Shot-peening, HVOF thermal spray for Commercial, Aviation, Space and Defense customers

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2015 and AS9100:2016

and in accordance with the requirements of AS9104/1:2012.

For and on behalf of NQA, USA

ANAB
ANSI National Accreditation Board
ACCREDITED
ISO/IEC 17021-1
MANAGEMENT SYSTEMS
CERTIFICATION BODY

Certificate Number:	17084
EAC Code:	17
Certified Since:	April 27, 2018
Valid Until:	April 26, 2027
Reissued:	April 27, 2025
Cycle Issued:	April 27, 2024
Site Structure:	Single Site

This approval is subject to the company maintaining its system to the required standard, which will be monitored by NQA, USA, 289 Great Road, Suite 105, Acton, MA 01720, an accredited organization under the Aerospace Registrar Management Program.

UNITED STATES OF AMERICA
DEPARTMENT OF TRANSPORTATION
FEDERAL AVIATION ADMINISTRATION

Air Agency Certificate

Number **D77R737Y**

This certificate is issued to

DCI Aerotech Division of Detroit
Chrome, Inc.

whose business address is

7515 Lyndon Avenue
Detroit, Michigan 48238

upon finding that its organization complies in all respects with the requirements of the Federal Aviation Regulations relating to the establishment of an Air Agency, and is empowered to operate an approved **REPAIR STATION**

with the following ratings:

LIMITED NON-DESTRUCTIVE TESTING
LIMITED SPECIALIZED SERVICE
LIMITED LANDING GEAR

This certificate, unless canceled, suspended, or revoked, shall continue in effect **INDEFINITELY**

By direction of the Administrator

Date issued:

September 3, 2008

Steven F. Talbott, Manager, EMI FSDO

A June 23, 2014

This Certificate is not Transferable, AND ANY MAJOR CHANGE IN THE BASIC FACILITIES, OR IN THE LOCATION THEREOF, SHALL BE IMMEDIATELY REPORTED TO THE APPROPRIATE REGIONAL OFFICE OF THE FEDERAL AVIATION ADMINISTRATION

Any alteration of this certificate is punishable by a fine of not exceeding $1,000, or imprisonment not exceeding 3 years, or both

FAA Form 8000–4 (1–67) SUPERSEDES FAA FORM 390.

European Union Aviation Safety Agency

Lorenzo PELLEGRINI
Maintenance Organisation Oversight Section Manager
Flight Standards Directorate

2024 **/IFPF313341/**Flight Standards
Cologne, 21 October 2024

The Quality Manager
DCI AEROTECH DIVISION OF DETROIT CHROME, INC.
7515 LYNDON AVENUE
48238 DETROIT MICHIGAN
UNITED STATES

Subject: Renewal of EASA Part-145 approval in accordance with the provisions of the Agreement between the United States of America and the European Community on Cooperation in the Regulation of Civil Aviation Safety.

Enclosure: EASA Part-145 approval certificate

Dear Sir or Madam,

Following a positive recommendation from the FAA the European Union Aviation Safety Agency is pleased to confirm the renewed validity of Part-145 approval:

EASA.145.6584

Subject to continued compliance with the FAR 145 and the EASA special conditions as detailed in the Agreement between the United States of America and the European Community on Cooperation in the Regulation of Civil Aviation Safety and associated Maintenance Annex Guidance (MAG), your renewal date will be:

22 October 2026

To ensure that the FAA and EASA have sufficient time to process your renewal please provide your renewal paperwork package at least 90 days before the date above. Do refer to the latest renewal procedures and documents available from https://www.easa.europa.eu/ to avoid delays.

This certificate supersedes the previous revision of the approval certificate. Please destroy the superseeded certificate. There is no need for you to return it to the Agency.

Should you have further queries, please do not hesitate to contact us at the e-mail indicated below. Please assist us by always quoting your EASA approval number in any correspondence with the Agency.

Yours faithfully,

Lorenzo PELLEGRINI

This is a computer generated document valid without a signature

Postal address: Postfach 10 12 53,
50452 Cologne, Germany
Visiting address: Konrad-Adenauer Ufer, 3
50668 Cologne, Germany

Tel.: +49 221 8999 6208
E-mail: foreign145@easa.europa.eu
Web: www.easa.europa.eu
ISO 9001:2008 Certified

U.S. APPROVAL CERTIFICATE

EASA.145.6584

Taking into account the provisions of Article 68 of Regulation (EU) 2018/1139 of the European Parliament and of the Council and the bilateral agreement currently in force between the European Community and the Government of the United States of America, the European Union Aviation Safety Agency (EASA) hereby certifies:

DCI AEROTECH DIVISION OF DETROIT CHROME, INC.

FAA Number: D77R737Y

7515 LYNDON AVENUE
48238 DETROIT MICHIGAN
UNITED STATES

as a Part-145 maintenance organization approved to maintain the products listed in the FAA Air Agency Certificate and associated Operations Specifications and issue related certificates of release to service using the above reference, subject to the following conditions:

1. The scope of the approval is limited to that specified on the 14 CFR part 145 repair station Air Agency Certificate, and the associated Operations Specifications for work carried out in the United States (unless otherwise agreed in a particular case by EASA).
2. The approval scope shall not exceed the permitted EASA Part-145 ratings as detailed in Regulation EC (No) 1321/2014.
3. This approval requires continued compliance with 14 CFR part 145 and the differences as specified in the Maintenance Annex Guidance (MAG), including the use of the FAA Form 8130-3 for release/return to service of components up to and including power plants.
4. Certificates of return to service must quote the EASA Part-145 approval reference number quoted above and the 14 CFR part 145 Air Agency Certificate number.
5. Subject to compliance with the foregoing conditions, this approval shall remain valid until:

22 October 2026

unless the approval is surrendered, superseded, suspended or revoked.

Date of issue: **21 October 2024**

Signed:

For the European Union Aviation Safety Agency

DEPARTMENT OF THE AIR FORCE
748TH SUPPLY CHAIN MANAGEMENT GROUP (AFMC)
HILL AIR FORCE BASE UTAH

21 October 2016

MEMORANDUM FOR: DCI Aerotech (Cage 4V981)
7515 Lyndon Avenue
Detroit, MI 48238

FROM: ORG/SYMBOL: 417 SCMS/GUEA
6040 Gum Lane Bldg 1216
Hill AFB, UT 84056

SUBJECT: Qualification Approval to DCI Aerotech for HVOF application on USAF Landing Gear Components.

1. INTRODUCTION: This document is to serve as the official qualification acceptance and approval for DCI Aerotech to be an approved USAF landing gear HVOF application vendor. HVOF testing and evaluation was performed in accordance with 200925098. The Engineering Review Board (ERB) committee convened on 5 October 2016 and reviewed qualification data for the following equipment/materials listed below:

   a. Booth #1
      i. Gun: JP5000 Model 5220
      ii. Gun Manipulation: Fanuc R-30 A Robot and Controller S/N F88541
      iii. Control Unit: Praxair-Tafa JP-8000 DCI System #1
      iv. Powder Feeder: Tafa Model 1264
      v. Coating Material: Praxair 1350VM (AMS 7882)

2. CONCLUSION: This letter is to inform DCI Aerotech of their approval and acceptance for the application of HVOF coatings on USAF landing gear components with the use of equipment/materials listed in section 1. Any deviations to this equipment and/or coating material will require re-qualification. DCI Aerotech will be added to the Qualified Processor List (QPL) within 200925098.

BRAD MARTIN, NH-03, DAF
Attack/Fighter/Trainer Lead Engineer
417 SCMS/GUEA

RON MONTGOMERY, NH-04, DAF
Chief Engineer, Landing Gear Systems
417 SCMS/GUEA

United States Department of State
Bureau of Political-Military Affairs
Directorate of Defense Trade Controls
Washington, D.C. 20522-0112

Cynthia Mcilrath
Chief Financial Officer
DETROIT CHROME, INC.
7515 LYNDON ST
DETROIT, MI 48238-2481

2026-02-09

REGISTRANT CODE: XXXXXX
EXPIRATION DATE: 2027-02-28

Reference: DDTC Exporter Registration Statement and Fee Submission

Dear Cynthia Mcilrath:

The Office of Defense Trade Controls Compliance (DTCC) received your registration statement and fee to register as an exporter. Your registration code is XXXXXX, which expires on 2027-02-28.

Any person who engages in the United States in the business of manufacturing or exporting or temporarily importing defense articles or furnishing defense services is required to register and keep that registration current with this office pursuant to the Arms Export Control Act (AECA) and the International Traffic in Arms Regulations (ITAR). A registration is current if the registration is unexpired and has accurate and up-to-date information.

Registration is a precondition to submitting an application for an export license or other approval from the Directorate of Defense Trade Controls (DDTC) or to use ITAR exemptions but does not confer any export rights or privileges. In addition, if you also plan to engage in brokering activities pursuant to ITAR Part 129, you must register as a broker with DDTC.

As the senior officer empowered to sign the registration statement, you should ensure that your organization maintains records regarding: 1) The senior officer listed on the registration who will oversee the compliance program and be responsible for designating the direct employees who will serve as "empowered officials" for their organization; and 2) The qualified, direct employees who will serve as "empowered officials," listed by name, position, business unit, phone and fax numbers and email addresses. Please note that third parties (i.e., individuals who are not direct employees, such as consultants, subcontractors, or outside counsel, for example) cannot serve as "empowered officials."

Also, ITAR Section 122.5 requires you to maintain records concerning your registration and the manufacture, acquisition, and disposition of defense articles; the provision of defense services; and information on political contributions, fees, or commissions furnished or obtained, as required by ITAR Part 130. Records maintained shall be available at all times for inspection and copying by DTCC or Customs officials. To ensure such records are maintained in accordance with ITAR Section 122.5, the organization should provide appropriate training on AECA and ITAR requirements to all employees who will be performing recordkeeping functions and ensure they comply with the ITAR. Ramifications for the failure to comply may include shipment delay and/or shipment seizure by Customs and Border Protection, loss of export privileges, and/or criminal or civil penalties.

Further, if your organization has foreign-person employees, including officers and senior managers,

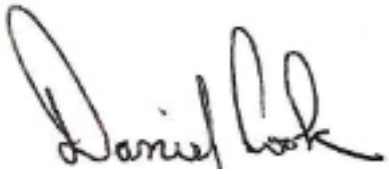
your organization must first obtain a license or other approval before providing such foreign-person employees with access to any ITAR-controlled technical data. It is also prohibited to provide defense services or export defense articles to subsidiaries/affiliates located in proscribed countries under ITAR Section 126.1 (for example, the People's Republic of China, North Korea, Syria, etc.). You should caution your organization's employees not to discuss the substance of ITAR-controlled information with foreign-person employees without first obtaining a license or other approval from DDTC.

You may refer to the DDTC website for a Compliance Guide at http://www.pmddtc.state.gov/ and then click on ITAR Compliance tab, next click on How to Comply tab. The DDTC website also includes a copy of the ITAR, explanations of export licensing procedures, how to submit a license application, country sanctions, individuals / companies debarred by the Department of State, and other export matters. The website also includes procedures for requesting a commodity jurisdiction determination (ITAR Section 120.4) should you have doubt as to whether an article, services, or data is covered by the ITAR Part 121 (the U.S. Munitions List).

You may submit your organization's registration renewal up to 60 days before the registration expiration date. At latest, your registration must be received at least 30 days prior to the expiration date to avoid a lapse in registration. You should also ensure your organization's Registration is current before applying for export licenses or other approvals. Also, if appropriate, DTCC requests you to keep your registration information current by submitting amendment requests via DECCS Registration system.

For general registration related questions, please contact the DDTC Response Team at 202-663-1282 or by email at DDTCCustomerService@state.gov. For questions related to this matter, please contact Sharon Devonish at 771-205-4198.

Sincerely,



Daniel Cook
Chief, Registration, Compliance, & Analysis
Office of Defense Trade Controls Compliance

Merit

Merit

Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

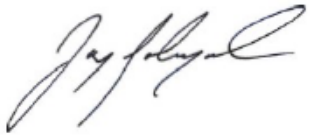
DCI Aerotech Div. of Detroit Chrome Inc

7515 Lyndon Ave
Detroit, MI 48238
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 3616243805
Expiration Date: 31 August 2027
Accreditation Length: 18 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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Nadcap℠

Administered by PRI

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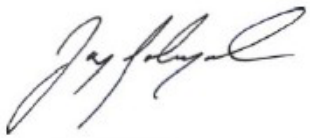
DCI Aerotech Div. of Detroit Chrome Inc

7515 Lyndon Ave
Detroit, MI 48238
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

NonDestructive Testing

Certificate Number: 3616227636
Expiration Date: 31 May 2027
Accreditation Length: 24 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

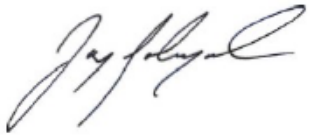
DCI Aerotech Div. of Detroit Chrome Inc

7515 Lyndon Ave
Detroit, MI 48238
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Surface Enhancement

Certificate Number: 3616223617
Expiration Date: 30 November 2026
Accreditation Length: 24 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

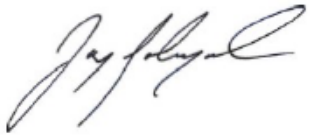
DCI Aerotech Div. of Detroit Chrome Inc

7515 Lyndon Ave
Detroit, MI 48238
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Conventional Machining as a Special Process

Certificate Number: 3616229863
Expiration Date: 31 August 2027
Accreditation Length: 24 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

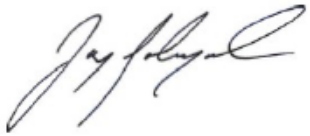
DCI Aerotech Div. of Detroit Chrome Inc

7515 Lyndon Ave
Detroit, MI 48238
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Coatings

Certificate Number: 3616231298
Expiration Date: 28 February 2027
Accreditation Length: 24 Months



Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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Doing Business with Boeing
Approved Process Sources D1-4426
Revision: MQ Effective: 3/Dec/2025

Doing Business with Boeing Home
Close

Approved Process Sources D1-4426

Boeing Approved Process Sources - Home
Nadcap Accreditation
Notes & Exceptions
Revision Summary
User Instructions & Requirements
Approved Sources Flow Chart
Approved Processors
Geographic APL
Geographic Approved Processor List (APL)NEW!
Process Code Listing
Specification Index Listing
Limitation Index
Boeing Contacts
Authorized Distributors of Aircraft Bearings
Authorized Distributors of Designated Fasteners
Metallic Raw Material Training
Finding Potential Processors
Frequently Asked Questions

Document D1-4426 - Processes for BE10360948

Detail Information for Processor Code number: BE10360948	
Supplier Name: DCI AEROTECH DIV OF DETROIT CHROME INC	
Address:	7515 LYNDON AVE,
City/town:	DETROIT
Province/state:	MI 48238-2481
Country:	UNITED STATES
Area:	MI
Contact Name:	David Thompson
Title:	QA Director
Phone:	313-341-9478
Fax:	313-4837350
Boeing Contact Name:	William Starks
Boeing Contact Email:	william.h.starks@boeing.com

*** An acronym in the "Nadcap Commodity" column only indicates that Nadcap accreditation may be required for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.**

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
003	AQS	None	None	Quality Management System (QMS) as defined in D1-4426 Processor Requirements Sec 6.16.3	Quality System
103J	HT	None	None	Hydrogen Embrittlement Relief (Baking) of Steel Parts	AMS 2759/9
131	HT	A3 H5	Only Oven #1, 2, 4, 5, 6, 7, 11, 12, 13	Heat Treat of Corrosion Resistant Steel	BAC 5619
350	CP	None	.	Chromium- Plating	QQ-C-320
350B	CP	None	.	Chromium Plating (Electrodeposited)	AMS-QQ-C-320
350C	CP	None	None	Chromium Plating (Electrodeposited)	AMS 2460
351	CP	None	Tank #1 Only	Hard Chromium Plating - Class 1 and 2	BAC 5709
353	CP	None	Tank #1 Only	Hard Chromium Plating - Class 4 (QPL)	BAC 5709
355	CP	None	None	Copper Plating	MIL-C-14550
355A	CP	None	None	Plating Copper	AMS 2418
366	CP	None	Classes 1 & 2	Electroless Nickel Coatings	MIL-C-26074
366B	CP	None	None	Plating Electroless Nickel	AMS 2404
374C	CP	GA	None	Standard Specification for Electrodeposited Coatings of Silver for Engineering Use	ASTM-B-700
375	CP	A6 T1	None	Silver Plating	BAC 5715
400	NDT	None	None	Magnetic Particle Inspection	BAC 5424
400A	NDT	None	None	Magnetic Particle Inspection	BSS 7040
410	NDT	None	None	Penetrant Inspection	BAC 5423
410A	NDT	None	None	Liquid Penetrant Inspection	BSS 7039
500	SE	None	None	Shot Peening	BAC 5730
507	SE	None	None	Shot Peening	AMS 2430
802	MTL	A3	Bend testing only	Mechanical Testing - Metallic Ref: Appendix A1: http://active.boeing.com/doingbiz/d14426/Appendix-A1.pdf	Mech. Testing
803	MTL	A3	Microhardness only	Metallurgical Testing Ref: Appendix A1: http://active.boeing.com/doingbiz/d14426/Appendix-A1.pdf	Met. Testing
809	CP	A3	None	Process Solution Control	Chem. Testing
810	CP	A3	None	Salt Spray Testing	ASTM-B-117
M325	CP	None	None	Chemical Film - Aluminum (Immersion Application Only) (QPL)	HP4-57
M332A	CP	C3	Limited: Type Z Class 3 unpainted parts only	Manganese - Zinc Phosphate Coatings for Ferrous Metals (QPL)	HP4-7
M335	CP	None	None	Silver Plating (QPL)	HP4-17
M341	CP	None	None	Cadmium Plating (QPL)	HP4-11
M344	CP	None	None	Cadmium - Titanium Plating (QPL)	HP4-125
M347	CP	None	None	Brush Plating (QPL)	HP4-113
M364	CP	None	None	Electroless Nickel Plating (QPL)	HP4-10
M400	NDT	None	None	Magnetic Particle Inspection (QPL)	HP6-5

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C2 - Confidential

Attestation de Qualification des Procédés Spéciaux

Special Processes Qualification Certificate

C2 - Restricted

N° AQPS : SLST-SP-2025-043 REV.03 IND : 01

CODE FOURNISSEUR : *SUPPLIER NUMBER* MDM556658

Société Safran émettrice : Safran Landing Systems Toronto
Issuing Safran company

prononce la qualification sur les référentiels indiqués suivant GRP-0087 – GRM-0123.
grants the qualification on the specifications indicated as per GRP-0087 – GRM-0123.

Nom du fournisseur / *Supplier name : DCI AEROTECH*

Site / *Location :Detroit, MI, USA*

Adresse / *Address:* 7515 Lyndon Street, Detroit, MI, 48238

Pour les procédés spéciaux suivants, les domaines sont précisés page suivante
For the following special processes, refer to next page for scope definition

N° procédé Safran *Safran process N°*	**Procédés** *Processes*	**Réferentiel Technique** *Technical Specification*	**Statut** *Status*	**Restrictions techniques** *Technical limitation*	**Fin de Validité** *Expiration Date*
11.09.19	Cadmium Plating	PCS2100	QUALIFIED	Limited to Tank# 6-3-1	MONITORING PER GRM-0123
15.1.3	Conventional Shot Peening	PCS2300	Qualified	Limited to steel parts	MONITORING PER GRM-0123
15.1.3.2	CRVI Free Decontamination after Shot Peen	PCS2300	Qualified	Limited to Stainless Steel parts	MONITORING PER GRM-0123
11.3.3	CRVI Free Stainless Steels and Nickel base alloys Passivation	AMS2700	Qualified	Method 1 Type 6,7 and 8	MONITORING PER GRM-0123
11.3.3.1	Stainless Steels and Nickel base alloys Passivation with CRVI	AMS2700	Qualified	Method 1 Type 2	MONITORING PER GRM-0123
11.9.20	Chromium Hexavalent Plating	DCMP138	Qualified	Limited to Tank# 1	MONITORING PER GRM-0123
8.05.00.01	Metals- Salt Spray Test	ASTM B-117	Qualified		MONITORING PER GRM-0123
4.2.1	Magnetic Particle Inspection	PCS 3100, ASTM E1444	Qualified		MONITORING PER GRM-0123
4.4.1	FPI sensitivity level 2 as per AMS2644	PCS 3200, ASTM E1417	Qualified		MONITORING PER GRM-0123
4.4.2	FPI sensitivity level 3 as per AMS2644	PCS 3200, ASTM E1417	Qualified		MONITORING PER GRM-0123
11.2.2.1	Nital Etch Inspection	PCS 3600, AMS 2649	Qualified		MONITORING PER GRM-0123

C2 - Confidential

Attestation de Qualification des Procédés Spéciaux

Special Processes Qualification Certificate

N° AQPS : SLST-SP-2025-043 REV.03 IND : 01

CODE FOURNISSEUR : *SUPPLIER NUMBER* MDM556658

C2 - Restricted

N° de rapport *Report No.*	**Contact du fournisseur** *Supplier contact*	**Observations** *Remarks*
SLST-SP-2025-043 Rev.03	David Thompson - Quality Assurance Director	Initial qualification is completed for Shot Peen, Passivation, Cadmium plating and Thin Dense Chrome plating processes. The supplier qualified previously for NDT processes.

La validité des qualifications des fournisseurs est confirmée et actualisée par la publication d'une liste des procédés spéciaux qualifiés. L'adresse pour accéder à cette liste est disponible dans la GRM-0123, paragraphe « Qualification et surveillance des procédés spéciaux ». L'activation des accès fournisseurs à cette liste se fait par demande à l'adresse suivante : saf.admin-gps@safran.fr / *The supplier qualification validity is confirmed and updated by the publication of qualified special process list. The address to access to this list is available in GRM-0123, paragraph "Special Process Qualification and Monitoring". The activation of suppliers access to this list is done by request to the following address: saf.admin-gps@safran.fr*

Auditeur / Responsable de la Qualification *Auditor / Qualification Leader*		
Date :	**Nom** / *Name :*	**Signature** / *Visa :*
Feb.17, 2026	Mark Leibel- Special Process Quality Engineering Specialist	

Domaine de Qualification des Procédés Spéciaux

Special Processes Qualification Scope

Identification des installations *Facilities identification*	**Caractéristiques de l'installation** *Facilities features*	**Matériau(x)** *Material(s)*	**Domaine d'utilisation** *Operating scope*	**Commentaires** *Comments*
Cadmium plating	Tank# 6-3-1	N/A	Steel parts	
Shot Peening	Shot Peen System#1, S/N 22401	S230ASH ; S230ASR	Steel parts	
Passivation	Type 2 Tanks #3 (Bld2) and #8 (Bld1) Type 6 Tanks # 2 (Bld2) and #13 (Bld1) Type 7 Tank #11 (Bld1) Type 8 Tank#12 (Bld1)	N/A	Stainless Steel parts	

Chrome plating	Tank# 1 (approved for thin dense chrome)	N/A	Steel parts	
MPI	Magnaflux TAQ – 1006: 3200 Amps Horizontal Wet Bench. FWDC. Maximum head opening is 96", with a 24" dia. coil. Magnaflux H-700: 4000 Amp Horizontal Wet Bench. (FWDC) Maximum head opening is 52", with a 12" dia. Coil. Magnaflux SB 1416 **:** Demagnetizing units, AC with 14" dia. Coil.	Magnaflux Magnaglo 14A Mag. Particles - Dry Powder (AMS 3044) Quaker Houghton Everclean 4000 JA base oil (meeting the requirements of AMS 2641)	Steel parts	
FPI	Penetrant: Type 1 – Fluorescent Penetrant Penetrant: Magnaflux ZL-60D, Method A, Level 2 Magnaflux ZL-67, Method A, Level 3 Magnaflux ZL-27A, Method D, Level 3 Magnaflux ZL-37, Method D, Level 4 **Emulsifier:** Magnaflux ZR-10B, Method D, Hydrophilic **Developer:** Magnaflux ZP-4B, ZP-9F **Solvent Remover:** Magnaflux SKC-HF/S, Class 2 solvent	Penetrant : ZL60D, ZL-67, ZL27A, ZL-37 Emulsifier : ZR-10B Developer : Magnaflux ZP-4B,ZP-9F	Stainless steel, Titanium, Aluminum parts	

Nital Etch	Nital Etch Line Type 2 per PCS3600/AMS2649 Local Swab Etch Type 3 per PCS3600/AMS2649	N/A	Steel parts	

Moog Appovals as of 10-4-2024

DCI AEROTECH

7515 LYNDON ST
DETROIT, MI
48238-2481
UNITED STATES
313-341-9478
313-341-0315
Contact: RACHEL SIECINSKI

Approved Specs

AMS 2412, AMS 2417, AMS 2419, AMS 2424, AMS 2438, AMS 2460, AMS 2649, AMS 2700,

AMS-QQ-P-416, ASTM 967, ASTM E1417, ASTM E1444, EP3647, EP3796, MIL-C-13924,

MIL-DTL-16232, MIL-L-23398, MIL-PRF-22750, MIL-PRF-23377, MIL-STD-867, QQ-C-320,

QQ-P-416, SAE AMS 2404, SAE-AMS-QQ-P-35, SAE-AMS-QQ-P-416, SAE-AMS-S-13165,

SAE-AMS2418, SAE-AMS2438, SAE-AMS2485, SAE-AMS2649, SBC00 SQR-1

UKWCP.002, UKWCP.003, UKWCP.004, UKWCP.005, UKWCP.006, UKWCP.007, UKWCP.008,

UKWPS12, UKWPS14, UKWPS29, UKWPS34, UKWPS52,

Information

GE Aviation - Logo — 0 File(s)

No Files

Supplier	Supplier Code	Issue Date
DETROIT CHROME ELECT FOB	T2986	Nov 20, 2025

Street Address	City	State	Zip
7515 LYNDON AVE	DETROIT	MI	48238

Country
USA

Attention:
Thompson, David (NBRZTCT)

Special Processes

Process Code	Name of Process	Category
AB	Inspection, Magnetic Particle	2

Specification Approvals
Approved for P3TF9, P3TF44, P3TF48, NAS410. Approved Internal Level III: Israel Vasquez. Supplier using outside company Vastek Consulting Level III: Israel Vasquez . Nadcap id 3616

Remarks Section

Remarks:
Approval granted based on NADCAP NDT audit #227636

expire
May 31, 2027

Signature
Brooks, Curtis [503279375]

Title
GE Aviation Quality Auditor

Information

GE Aviation - Logo — 0 File(s)

No Files

Supplier	Supplier Code	Issue Date
DETROIT CHROME ELECT FOB	T2986	Nov 20, 2025

Street Address	City	State	Zip
7515 LYNDON AVE	DETROIT	MI	48238

Country
USA

Attention:
Thompson, David (NBRZTCT)

Special Processes

Process Code	Name of Process	Category
DB	Plating	2

Specification Approvals
Approved for Bronze Plating (DB09) per AMS-2429; Chromium Plating (DB01) per AMS-2406, AMS 2460 (QQ-C-320); Copper Plating (DB07) per AMS-2418; Nickel Plating (DB02) per AMS 2403; Electroless-Nickel Plating (DB03) per AMS-2404, AMS-2405; Silver Plating (DB05) per AMS-2410, 2412; QQ-S-365; S-414. Nadcap id 3616

Process Code	Name of Process	Category
DK	Stripping/Leeching	2

Specification Approvals
Approved for Chemical Stripping or Leaching (DK00) per P4-TE20, P4TF5, MIL-STD-871. Nadcap id 3616

Process Code	Name of Process	Category
DO	Coating, Black Oxide	2

Specification Approvals
Approved for Black Oxide Conversion Coating (DO00) per MIL-DTL-13924, AMS 2485, S-414. Nadcap id 3616

Remarks Section

Remarks:
Extending GT193 approval due to new NADCAP CP audit #243805 currently under Auditee Review

expire
February 28, 2026

Signature
KOEGEL, JACQUELINE [501857922]

Issued By:
Brooks, Curtis [503279375]

Title
GE Aviation Quality Auditor

Special Process Suppliers

Cessna Special Processors Search

[View List of Cessna Special Processes | View List of Beechcraft Special Processes | View List of McCauley Special Processes | Special Processor Request Form]

Search by:

State	Company Name	Country	Spec# or Title		
All	dci	All		◉ Preferred Processor ○ All	Refresh

Vendor Information	Spec #	Specification Title	NADCAP
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS044	ALKALINE CLEANING OF METALS	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS007	APPLICATION OF ORGANIC COATING	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS024	CADMIUM PLATE (CSFS024)	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS027	CHEMICAL FILM, CHROMATE	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS084	COATINGS, VOC COMPLIANT, APPL.	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	MIL-C-26074	ELECTROLESS NICKEL PLATING	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSMP004	EMBRITTLEMENT RELIEF ONLY	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS045	ETCH & DEOX OF ALUMINUM	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS029	F450 CHROME PLATE TO SIZE	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS029	HARD CHROME	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSTI001	MAG PARTICLE INSP (CSTI001)	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSPS058	NITAL ETCH INSP. - STEEL PARTS	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSTI002	PENETRANT INSPECTION	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS046	PICKLE/PASS SS & PICK OF INC.	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSMP027	SHOT PEENING (CSMP027)	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS039	SOLVENT CLEANING	Y
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS015	THERMAL SPRAY COATINGS	Y
	CSFS028	TI-CAD PLATE OF HI STRENGTH ST	Y

DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478			
DCI AEROTECH 7515 LYNDON AVE DETROIT, MI 48238 US 313-341-9478	CSFS042	VAPOR DEGREASE	Y

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SCOPE OF ACCREDITATION

Chemical Processing

DCI Aerotech Div. of Detroit Chrome Inc
7515 Lyndon Ave
Detroit, MI 48238

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01– Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected
AC7108/02 – Etch Inspection Processes and Pre–Penetrant Etch – AC7108/2 must also be selected
AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected
AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected
AC7108/10 – Electroless Plating – AC7108/10 must also be selected
AC7108/11 – Conversion Coating – AC7108/11 must also be selected
AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected
AC7108/13 – Brush Anodizing and Plating – AC7108/13 must also be selected
AC7108/14 – Stripping of Coatings as a Subcontract Process – AC7108/14 must also be selected
General Cleaning and Pre–Cleaning
  Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also)
  Emulsion Cleaning
  Semi–Aqueous Cleaning
  Solvent Cleaning
Ovens Used for Thermal Treatments at a Set Point above 250°F
Ovens for Thermal Treatments with a set point at or below 250ºF (121ºC) or for Miscellaneous Heating Processes, e.g. Part Drying.
Stripping of Coatings as an Internal Rework Process
  Inorganic Coatings
  Organic Coatings

AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits

on/AFTER 12-Jun-2022)
Dry Film Lubricant Coatings
Painting

AC7108/2 Rev H - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/AFTER 12-Jun-2022)
Etch Inspection Processes
  Nital/Temper Etch
    Immersion – Nital
    Local (Swab) Etch – Nital
Pre–Penetrant Etch
  Immersion – Pre–Penetrant
  Local (Swab) Etch – Pre–Penetrant

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To be used on audits BEFORE 01-Mar-2026)
Solution Analysis In Support of AC7108
Testing Performed Internally In Support of the Chemical Process Accreditation
  B03 – Metallographic Preparation In Support of AC7108
  B04 – Microhardness Testing In Support of AC7108
  B05 – Salt Spray Testing In Support of AC7108
  B06 – Water Immersion / Humidity Testing In Support of AC7108
  B07 – Heat Resistance Testing In Support of AC7108
  B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
  B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
  B12 – Adhesion Testing (Bend Test) In Support of AC7108
  B13 – Coating Weight Testing In Support of AC7108
  B14 – Conductivity Testing In Support of AC7108
  B16 – Coating Thickness Measurement In Support of AC7108
  B17 – Solderability Test In Support of AC7108
  B18 – Adhesion Testing (Heat & Quench) In Support of AC7108
  B20 – Porosity Testing In Support of AC7108
  B22 – Solvent Resistance Testing In Support of AC7108
  B23 – Other Testing In Support of AC7108

AC7108/9 Rev A - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/AFTER 18-Feb-2024)
Electroplating
  Alloy Plating
  Cadmium Plating

Chromium Plating
Copper Plating
Lead Plating
Nickel Plating
AMS 2423
Silver Plating
Tin Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)
Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)
Aluminum
Aluminum, Non–Hexavalent Chrome Alternatives
Steel

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)
Passivation
Standalone Cleaning and Descaling
Acid Cleaning (If Titanium Acid Cleaning is also carried out then also check “Titanium Cleaning – Acid”)

AC7108/13 - Nadcap Audit Criteria for Brush Anodizing and Plating (to be used on audits on/after 5 June 2016)
Brush Anodizing
Brush Plating

AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (Only select AC7108/14 if stripping is done as an overhaul process or as a sub-contract process. It is not required for internal rework.)

SCOPE OF ACCREDITATION

NonDestructive Testing

DCI Aerotech Div. of Detroit Chrome Inc
7515 Lyndon Ave
Detroit, MI 48238

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7114 Rev S - Nadcap Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on audits on/AFTER 19-May-2024)

AC7114S Rev R - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on audits on/AFTER 10-Nov-2024)

S–U10 GE Aviation
S–U11 The Boeing Company
S–U16 Bell Helicopter
S–U18 Collins Aerospace (Hamilton Sundstrand)
S–U21 Eaton
S–U23 Raytheon Company
S–U26 Collins Aerospace (Goodrich)
S–U6 Rolls–Royce Corporation (refer to U3 Supplemental questions)

AC7114/1 Rev P - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/AFTER 16-Feb-2025)

AC7114/1S Rev P - Nadcap Supplemental Criteria for NDT Testing Facility Penetrant Survey (to be used on audits BEFORE 04-May-2025)

S–U11 The Boeing Company
S–U16 Bell Helicopter
S–U18 Collins Aerospace (Hamilton Sundstrand)
S–U21 Eaton
S–U26 Collins Aerospace (Goodrich)
S–U6 Rolls–Royce Corporation (refer to U3 Supplemental questions)
S–U9 Textron Aviation

AC7114/2 Rev P - Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/AFTER 17-Mar-2024)

AC7114/2S Rev Q - Nadcap Supplemental Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/AFTER 16-Feb-2025)

S–U10 GE Aviation
S–U11 The Boeing Company
S–U16 Bell Helicopter
S–U18 Collins Aerospace (Hamilton Sundstrand)
S–U21 Eaton
S–U23 Raytheon Company
S–U26 Collins Aerospace (Goodrich)
S–U6 Rolls–Royce Corporation (refer to U3 Supplemental questions)
S–U9 Textron Aviation

SCOPE OF ACCREDITATION

Surface Enhancement

DCI Aerotech Div. of Detroit Chrome Inc
7515 Lyndon Ave
Detroit, MI 48238

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7117 Rev D - Nadcap Audit Criteria for Surface Enhancement Peening (to be used on audits on/AFTER 04-Dec-2022)

AC7117/2 Rev D - Nadcap Audit Criteria for Automated Peening (to be used on audits on/AFTER 21-Apr-2024)

1 to 9 Automated Nadcap Machines

S– U11 The Boeing Company

SCOPE OF ACCREDITATION

Coatings

DCI Aerotech Div. of Detroit Chrome Inc
7515 Lyndon Ave
Detroit, MI 48238

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7109 Rev G - Nadcap Audit Criteria for Coatings (to be used on/AFTER 13 February 2022)

AC7109/1 Rev F - Nadcap Audit Criteria for Thermal Spray (to be used on audits on/after 3 May 2020)

High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVAF)
Residual Stress
Sealing
Stripping
Thickness – Mechanical

AC7109/5 Rev H - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/AFTER 13 February 2022)

Bond Strength – Bend
Bond Strength – Tensile
Metallography/Microstructure
Microindentation Hardness – Vickers

SCOPE OF ACCREDITATION

Conventional Machining as a Special Process

DCI Aerotech Div. of Detroit Chrome Inc
7515 Lyndon Ave
Detroit, MI 48238

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7126 Rev D - Nadcap Audit Criteria for Conventional Machining as a Special Process (Holemaking, Broaching, Turning, Milling, Grinding, Edge Treatment) (to be used on audits on/after 21 October 2018)

AC7126/5 Rev B - Nadcap Audit Criteria for Grinding (to be used on/after 4 December 2016)

General Grinding

Grinding of Coatings

Table of Contents

Part A

	HQ CONTROL DATE	EFFECTIVE DATE	AMENDMENT NUMBER
001 Issuance and Applicability	01/31/2012	06/19/2013	1
002 Definitions and Abbreviations	01/12/2012	06/19/2013	1
003 Ratings and Limitations	01/30/2004	09/03/2008	0
004 Summary of Special Authorizations and Limitations	09/23/1998	09/03/2008	0
007 Designated Persons	12/19/2006	09/03/2008	0
449 Antidrug and Alcohol Misuse Prevention Program	07/17/2009	06/19/2013	1

A001 . Issuance and Applicability

HQ Control: 01/31/2012
HQ Revision: 05d

a. These operations specifications are issued to DCI AEROTECH DIVISION OF DETROIT CHROME INC, a Repair Station located in the United States, pursuant to 14 CFR Part 145, § 145.53. The repair station certificate holder shall conduct operations in accordance with 14 CFR Part 145 and these operations specifications.

The certificate holder's address:

Fixed Location:
7515 Lyndon Ave
Detroit, Michigan 48238

b. The holder of these operations specifications is the holder of certificate number D77R737Y and shall hereafter be referred to as the "certificate holder".

c. These operations specifications are issued as part of this repair station certificate and are in effect as of the date approval is effective. This certificate and these operations specifications shall remain in effect until the certificate for a repair station that is located in the United States is surrendered, suspended, or revoked.

d. U.S./EC Aviation Safety Agreement Repair Station/Maintenance Organization Approvals not authorized.

e. The certificate holder is authorized to use only the business name which appears on the certificate to conduct the operations described in subparagraph a.

Delegated authorities: None

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.

Digitally signed by James Gotha, Principal Maintenance Inspector (GL23)
[1] EFFECTIVE DATE: 6/19/2013, [2] AMENDMENT #: 1
DATE: 2013.06.18 06:28:48 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

6-19-13

Thompson, David R., Quality Assurance Director Date

A002 . Definitions and Abbreviations

HQ Control: 01/12/2012
HQ Revision: 05b

Unless otherwise defined in these operations specifications, all words, phrases, definitions, and abbreviations have identical meanings to those used in 14 CFR and 49 U.S.C., as cited in Public Law 103-272, as amended. Additionally, the definitions listed below are applicable to operations conducted in accordance with these operations specifications.

BASA	The Bilateral Aviation Safety Agreement (BASA) is an executive agreement concluded between the United States and a foreign country for the purpose of promoting aviation safety; also known as an Agreement for the Promotion of Aviation Safety.
Certificate Holder	In these operations specifications, the term "certificate holder" means the holder of the repair station certificate described in these operations specifications in Part A paragraph A001 and any of its officers, employees, or agents used in the conduct of operations under this certificate.
CFR	Code of Federal Regulations
Class rating	As used with respect to the certification, ratings, privileges, and limitation of aircraft within a category having similar operating characteristics.
EASA	European Aviation Safety Agency
EASA Accountable Manager	The manager who has corporate authority for ensuring that all maintenance required by the customer can be financed and carried out to the standard required by the EASA full-member Authority.
Exemption	An authorization that permits an alternate means of compliance with a specific CFR. The exemption must meet the procedural requirements of 14 CFR Part 11.
FAA Accountable Manager	A person designated by the certificated repair station who is responsible for and has authority over all repair station operations that are conducted under 14 CFR Part 145, including ensuring that the repair station's personnel follow the regulations and serving as the primary contact with the FAA.
Geographic Authorization	An approval provided to a repair station located outside the United States to perform maintenance support under contract for a U.S. air carrier (or an operator of U.S.- registered aircraft under 14 CFR Part 129) at a location other than the repair station facility. A geographic authorization is issued by the FAA to respond to a U.S. air carrier's or Part 129 foreign operator's need for maintenance at a station where the frequency and scope of that maintenance does not

	warrant permanently staffing and equipping the station for its accomplishment.
Limited Rating	A rating issued to repair stations for the performance of maintenance on particular makes and models of airframes, powerplants, propellers, radios, instruments, accessories, and/or parts.
Limited Ratings - Specialized Services	Rating issued for a special maintenance function when the function is performed in accordance with a specification approved by the Administrator.
Line Maintenance	Any unscheduled maintenance resulting from unforeseen events, or scheduled checks where certain servicing and/or inspections do not require specialized training, equipment, or facilities.
MAG	The Maintenance Annex Guidance (MAG) defines the process that the FAA and EASA undertake in the inspection, findings of compliance certification, and monitoring of repair stations, as well as their joint cooperation in quality assurance and standardization activities in support of the Agreement, Annex 2, Maintenance.
Maintenance	The inspection, overhaul, repair, preservation, and replacement of parts, but excludes preventive maintenance.
U.S./EC Aviation Safety Agreement, Annex 2, Maintenance	Annex 2 covers the reciprocal acceptance of findings of compliance, approvals, documentation and technical assistance regarding approvals and the monitoring of repair stations/maintenance organizations.
MIP	Maintenance Implementation Procedures (MIP) are procedures for implementing the provisions of a BASA that apply to maintenance.
MOE	A maintenance organization exposition (MOE) pertains to EASA member countries that use an MOE in place of a Repair Station Manual (RSM) and a Quality Control Manual (QCM).
Preventive Maintenance	As defined in 14 CFR part 1 and part 43 appendix A, subparagraph (c).
QCM	Quality Control Manual
Repair Station located in the United States	A certificated repair station located in the United States.
Repair Station located outside the United States	A certificated repair station located outside of the United States.
RSM	Repair Station Manual

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.



Digitally signed by James Gotha, Principal Maintenance Inspector (GL23)
[1] EFFECTIVE DATE: 6/19/2013, [2] AMENDMENT #: 1
DATE: 2013.06.18 06:28:50 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

6-19-13

Thompson, David R., Quality Assurance Director Date

A003. Ratings and Limitations

HQ Control: 01/30/04
HQ Revision: 010

The Certificate Holder is authorized the following Ratings and/or Limitations:

Class Ratings

None Authorized

Limited Ratings

Rating	Manufacturer	Make / Model	Limitations
Nondestructive Inspection, Testing, and Processing	From the accepted capability list, as amended.	From the accepted Capability List, as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or instructions for continued airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Magnetic Particle Inspection	From the accepted Capability List, as amended.	From the accepted Capability List, as amended.	Same as above, and ASTM-E-1444, as amended.
Fluorescent Penetrant Inspection	From the accepted Capability List, as amended.	From the accepted Capability List, as amended.	Same as above, and ASTM-E-1417, as amended.
Nital Etch Inspection	From the accepted Capability List, as amended.	From the accepted Capability List, as amended.	Same as above, and MIL-STD-867, as amended.

Limited Ratings - Specialized Services

Rating	Specifications	Limitations
Chemical Cleaning	MIL-S-5002, SPOP 211, and PWA-83-a3, all as amended	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Alloy Plating	AMS-2415, AMS-2416, AMS-2417, MIL-P-81728, MIL-STD-1500, HT-G-1, AMS-2429, BPS-4525, PS-172, TAP-PS-920, TAP-PS-809, EPS-3647, and VS-1-3-1-19, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Brush Plating	MIL-STD-865, as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.

Limited Ratings - Specialized Services

Rating	Specifications	Limitations
Cadmium Plating	AMS-QQ-P-416, AMS-2400, AMS-2401, MIL-STD-870, and QQ-P-416, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Chromium Plating	AMS-2460, AMS-QQ-C-320, AMS-2406, AMS-2438, ASTM-B-650, MIL-STD-1501, QQ-C-320, BAC-5709, HS-246, BPS-4517, BPP-320, BPP-320.2, BPP-320.4, TSBS-5702355, and TSBS-05-000084, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Conversion/Phosphate Coatings	MIL-DTL-13924, MIL-DTL-16232, MIL-DTL-5541, AMS-2480, AMS-2481, AMS-2485, AMS-2486, MIL-C-13924, DOD-P-16232, MIL-C-5541, TT-C-490, and BPP-F-340.6, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Copper Plating	AMS-2418, MIL-C-14550, and RPS-297, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Electroless Plating-Nickel	AMS-C-26074, AMS-2404, AMS-2405, and MIL-C-26074, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Gold Plating	AMS-2422, AMS-2425, and MIL-G-45204, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Lead Plating	AMS-2414 and MIL-L-13808, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Nickel Plating	AMS-QQ-N-290, AMS-2403, AMS-2423, AMS-2424, MIL-STD-868, QQ-N-290, and SPOP-26, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Painting/Dry Film Coating	DOD-P 15328, MIL-DTL-53022, MIL-L-46010, MIL-P-23377, MIL-PRF-23377, MIL-PRF-46010, WA-PD-365, TT-P-664, TT-P-1757, AMS-3136, P50T15A, and TT-P-636, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.

Limited Ratings - Specialized Services

Rating	Specifications	Limitations
Silver Plating	AMS-2410, AMS-2411, AMS-2412, ASTM-B-700, QQ-S-365, and RPS-168, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Surface Treatment/Passivation	AMS-QQ-P-35, ASTM-A-967, ASTM-A-380, QQ-P-35, AMS-2700, BAC-5625, and EPS-11250, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Tin Plating	ASTM-B-339, AMS-2408, AMS-2409, ASTM-B-545, and MIL-T-10727, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Zinc Plating	AMS-2402, AMS-2420, ASTM-B-633, and QQ-Z-325, all as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.
Stripping	MIL-STD-871, as amended.	Use the methods, techniques, and practices prescribed in the current manufacturers maintenance manual or Instructions for Continued Airworthiness, or other methods, techniques, and practices acceptable to the Administrator.

1. Issued by the Federal Aviation Administration.
2. Support information reference:
3. These Operations Specifications are approved by direction of the Administrator.

Emerson, Eric E. Principal Maintenance Inspector GL23

4. Date Approval is effective: 9/3/08 Amendment Number: 0
5. I hereby accept and receive the Operations Specifications in this paragraph.

Thompson, David R. Quality Assurance Director Date: 9/3/08

A004. Summary of Special Authorizations and Limitations **HQ Control: 9/23/1998** **HQ Revision: 010**

a. The certificate holder, in accordance with the reference paragraphs, is authorized to:

	Reference Paragraphs
Conduct operations choosing to have an antidrug and alcohol misuse prevention program.	A449

b. The certificate holder is *not authorized* and *shall not*:

Use Exemptions.	A005
Use an approved electronic recordkeeping system, electronic/digital signature, and/or electronic media.	A025
Perform maintenance with NAA ratings where the scope of work is authorized by a BASA/MIP.	A060
Perform work, including continuous operations, at additional locations other than at its primary fixed location.	A101
Perform maintenance in accordance with foreign repair station geographic authorizations.	B050
Perform work, excluding continuous operations, at additional locations other than at its primary Fixed Location.	D100
Perform line maintenance for cert. holders conducting operations under Parts 121 and 135 and for foreign carriers/persons operating U.S. registered aircraft in common carriage under Part 129, apart from D100 which authorizes that work away from station.	D107

1. Issued by the Federal Aviation Administration.
2. Support information reference:
3. These Operations Specifications are approved by direction of the Administrator.

Emerson, Eric E. Principal Maintenance Inspector GL23

4. Date Approval is effective: 9/3/08 Amendment Number: 0
5. I hereby accept and receive the Operations Specifications in this paragraph.

Thompson, David R. Quality Assurance Director Date: 9/3/08

A007. Designated Persons

HQ Control: 12/19/06
HQ Revision: 030

a. The personnel listed in the following table are designated to officially apply for and receive operations specifications for the certificate holder indicated below.

Table 1 – Designated Persons to Apply for and Receive Authorizations

Title	Name	Parts Authorized
Quality Assurance Director	Thompson, David R.	A
FAA Accountable Manager, 145 / President	Nichols, Ronald N. Sr.	A
Vice President of Operations	Nichols, Bruce A.	A
Chief Inspector / Aerospace Production Manager	Nguyen, Vinh Quoc	A

b. The following personnel listed in Table 2 are designated by the certificate holder to receive Information for Operators (INFO) messages for the certificate holder as indicated below. A receipt for the information by an operator or person is not required.

Table 2 – Designated to Receive INFO Messages

Name	Email Address	Telephone No.	Type of Information to Receive
David R. Thompson	davet@detroitchrome.com	313-341-9478	ALL

1. Issued by the Federal Aviation Administration.
2. Support information reference:
3. These Operations Specifications are approved by direction of the Administrator.

Emerson, Eric E. Principal Maintenance Inspector GL23

4. Date Approval is effective: 9/3/08 Amendment Number: 0
5. I hereby accept and receive the Operations Specifications in this paragraph.

Thompson, David R. Quality Assurance Director Date: 9/3/08

A449 . Antidrug and Alcohol Misuse Prevention Program **HQ Control: 07/17/2009**
HQ Revision: 00a

a. The Part 145 repair station certificate holder has elected to implement an Antidrug and Alcohol Misuse Prevention Program, because the certificate holder performs safety-sensitive functions for a 14 CFR Part 121, and 135 certificate holder and/or for a 14 CFR Part 91 operator conducting operations under Section 91.147.

b. The certificate holder certifies that it will comply with the requirements of 14 CFR Part 120 and 49 CFR Part 40 for its Antidrug and Alcohol Misuse Prevention Program.

c. Antidrug and Alcohol Misuse Prevention Program records are maintained and available for inspection by the FAA's Drug Abatement Compliance and Enforcement Inspectors at the location listed in Table 1 below:

Table 1

	Location & Telephone of Antidrug and Alcohol Misuse Prevention Program Records:
Telephone Number:	A1 (313)341-9478
Address:	7515 Lyndon St.
Address:	N/A
City:	Detroit
State:	MI
Zip code:	48238

d. Limitations and Provisions.

(1) Antidrug and Alcohol Misuse Prevention Program inspections and enforcement activity will be conducted by the Drug Abatement Division. Questions regarding these programs should be directed to the Drug Abatement Division.

(2) The certificate holder is responsible for updating this operations specification when any of the following changes occur:

(a) Location or phone number where the Antidrug and Alcohol Misuse Prevention Program Records are kept.

(b) If the certificate holder's number of safety-sensitive employees goes to 50 and above, or falls below 50 safety-sensitive employees.

(3) The certificate holder with 50 or more employees performing a safety-sensitive function on January 1 of the calendar year must submit an annual report to the Drug Abatement Division of the FAA.

(4) The certificate holder with fewer than 50 employees performing a safety-sensitive function on January 1 of any calendar year must submit an annual report upon request of the Administrator, as specified in the regulations.

The certificate holder has fewer than 50 safety-sensitive employees.

1. Issued by the Federal Aviation Administration.
2. These Operations Specifications are approved by direction of the Administrator.

Digitally signed by James Gotha, Principal Maintenance Inspector (GL23)
[1] EFFECTIVE DATE: 6/19/2013, [2] AMENDMENT #: 1
DATE: 2013.06.18 06:28:46 -05:00

3. I hereby accept and receive the Operations Specifications in this paragraph.

6-19-13

Thompson, David R., Quality Assurance Director Date

CORPORATION

Alternative Safety & Testing Solutions

March 20, 2018

DCI Aerotech
7515 Lyndon
Detroit, MI 48238
Attn: Dave Thompson

Mr. Thompson,

This letter serves as confirmation of your company's participation in a DOT random workplace testing program.

Employees at your facility are subject to quarterly random selections for substance abuse testing at 25% drug and 10% alcohol per year.

Please feel free to contact our office if you have any questions regarding the program.

Sincerely,

Christy Gage

Christy Gage
Random Coordinator
Alternative Safety & Testing Solutions

678 Front Ave NW Ste 256 Grand Rapids, MI 49504|P: 1-800-477-3177|F: 616-534-5545

Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **153300 / 06**

Rolls-Royce hereby certifies that

DCI AEROTECH DIVISION OF DETROIT CHROME INC

7515 LYNDON AVENUE

DETROIT, MI 48238

- UNITED STATES -

Vendor Code: **216521**

is approved in accordance with Rolls-Royce SABRe as *Special Process supplier* for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**
- **Rolls-Royce Corporation**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **13th August 2025**

Expiry Date: **unlimited**

i.V. Robert Starcke
Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG

i.A. Frank Schmidt
Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG

THIS CERTIFICATE SUPERSEDES THE PREVIOUS CERTIFICATE OF APPROVAL FOR:
ROLLS-ROYCE CIVIL DEFENCE AEROSPACE (153300/05)

Rolls-Royce

Civil & Defence Aerospace

1. General Approval Scope

- CONTROL OF CLASSIFIED PARTS (INCLUDING CRITICAL PARTS) IN ACCORDANCE WITH RRES90000
- TECHNICAL CONTROL OF SPECIAL PROCESSES IN ACCORDANCE WITH RRP50000

APPROVED PROCESSES

- AMS2400
- AMS2403
- AMS2404
- AMS2405
- AMS2406
- AMS2410
- AMS2411
- AMS2412
- AMS2416
- AMS2417
- AMS2418
- AMS2424
- AMS2438
- AMS2485
- AMS2700
- AMS-QQ-C320
- AMS-QQ-N290
- AMS-QQ-P35
- AMS-QQ-P416
- RPS6
- RPS26
- RPS55
- RPS130
- RPS147
- RPS168
- RPS170
- RPS237
- RPS297
- RPS367
- RPS386
- RPS449
- RPS497
- RPS661 /9, /15
- RRP51000 [1) 2) 3)]
- RRP51006
- RRP51007
- RRP51011
- RRP56001
- RRP58003 - 1A2
- RRP58003 - 1A3
- RRP58003 - 1D4
- RRP58004
- RRP58007
- TI-9 /32
- TI-11 /15
- WP717
- WP1031

RESTRICTED TO

1) CLEANING AND DEGREASING USING AQUEOUS MEDIA

2) CLEANING AND DEGREASING USING NON-HALOGENATED ORGANIC SOLVENTS

3) CLEANING AND VAPOUR DEGREASING

2. Regional Limited Approval Scope

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

NONE

Rolls-Royce Corporation

- ASTM-A380
- ASTM-B633
- ASTM-B650
- EIS-1510
- EPS-316
- EPS-10253
- EPS-11250
- MIL-C-13924
- MIL-C-26074

THIS CERTIFICATE SUPERSEDES THE PREVIOUS CERTIFICATE OF APPROVAL FOR: ROLLS-ROYCE CIVIL DEFENCE AEROSPACE (153300/05)

Approved Process Suppliers

DCI AEROTECH
7515 LYNDON AVE, ...SURVEYED ON (7/7/2021)
DETROIT, MI 48238
313-736-5725

-1 processes found

Process	Code	Status	Specification
NADCAP	AA10	All	NADCAP
CHROME PLATING	C002	All	AMS 2406
CHROME PLATING	C003	All	AMS 2460
CHROME PLATING	C005	All	AMS 2438
CADMIUM PLATING	D001	All	AMS-QQ-P-416 Type I
CADMIUM PLATING	D002	All	AMS-QQ-P-416 Type II
CADMIUM PLATING	D003	All	AMS-QQ-P-416 Type III
CADMIUM PLATING	D040	All	MIL-STD-870
SURFACE TREATMENTS	E023	All	MIL-DTL-13924 CLASS 1
SURFACE TREATMENTS	E032	All	MIL-DTL-16232 TYPE M
SURFACE TREATMENTS	E033	All	MIL-DTL-16232 TYPE Z
DALIC PLATING	F010	All	MIL-STD-865
MISC PLATING	G014	All	AMS 2412
MISC PLATING	G015	All	AMS 2410
MISC PLATING	G032	All	AMS 2418
MISC PLATING	G067	All	BPS4525'J'
HEAT TREAT	H009	All	AMS 2759/9
HEAT TREAT	H033	All	AMS 2759/11
HEAT TREAT	H080	All	BPS4620'V'
NDT	N010	All	ASTM E1417/E1417M
NDT	N027	All	ASTM E1444/E1444M
NDT	N087	All	MIL-STD-867D
NDT	N090	View Limitations	BPS4110Y
PASSIVATION	P002	All	AMS 2700 Type 2
PASSIVATION	P006	All	AMS 2700 Type 6
PASSIVATION	P007	All	AMS 2700'F' Type 7
PASSIVATION	P008	All	AMS 2700 Type 8
PRIORTY PROCESS	PP20	All	BPS4127'D'CHROME
PRIORTY PROCESS	PP30	All	BPS4127'D'CADMIUM
PRIORTY PROCESS	PP60	All	BPS 4127'D' MISC PLATING
PAINT	R010	All	MIL-DTL-18264
NICKEL PLATING	U005	All	AMS-C-26074 Class 1
NICKEL PLATING	U009	All	AMS 2404 Class 1
MISC PROCESS	X035	View Limitations	BPS4776'H

Americas

USA, Canada, Mexico

cparker@support.parker.com
1-800-272-7537

Europe

00800 27 27 5374

AOG (Aircraft on Ground)

Collins Aerospace
One Hamilton Rd
Windsor Locks, CT 06096
United States
Phone: (480) 284-2516
Email: Peter.hong@collins.com

Peter Hong
Sr. Analyst, Supplier Quality and Development
Global Operations / Power & Controls Supplier Quality Special Process Engineering

November 13, 2024

DCI Aerotech
7515 Lyndon Detroit MI, 48238

Supplier Number: SAP 119753

Attention: David Thompson
mailto: dthompson@dciaerotech.com

Subject: Collins Aerospace Approved Special Process Re-accreditation

Dear Mr. Thompson,

Collins Aerospace is pleased to inform you that your facility has recently been re-accredited to perform certain manufacturing special processes in accordance with applicable process specifications based on our Nadcap review. This accreditation status is extended until your next onsite audit or Nadcap review, which are conducted on a three-year review cycle. Please note your current process approvals are listed in the attached Report 70. Removed specifications are also shown. The approvals are valid for Legacy Hamilton Sundstrand product (specifically Collins Aerospace internal SAP plant numbers 6001, 6004, 6204, 6301). Other Collins Aerospace business units' approvals are managed separately.

Please be aware that Collins Aerospace continues to recognize the benefit and value of Nadcap, the aerospace industry managed accreditation program. The benefit of being Nadcap accredited allows us to grant approval without the need for an onsite survey.

As such, we rely heavily on the integrity with which your system is implemented. Your effort and responsiveness to the importance of providing goods or services on schedule, at a competitive price, and compliant to our quality requirements are essential to the maintenance of your accreditation status and our combined competitive position.

Our sincere congratulations are extended to you and your personnel and our expectations are for your continued success.

Peter Hong

Peter Hong
Collins Aerospace Power & Controls / Global Operations
Supplier Quality NDT & Special Processes

Report 70 – List of Approved Special Process Specifications

Vendor #	Company Name	Specification/Qualification	Description
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2400	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2400 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2400 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2401	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2401 RC40 AND OVER	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2401 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2403	NICKEL PLATING - GENERAL PURPOSE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2404	Electroless Nickel Plating
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2404 RC40 AND OVER	NICKEL PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2404 UP TO RC40	NICKEL PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2405	PLATING, ELECTROLESS NICKEL
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2405 UP TO RC33	NICKEL PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2406	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2410	SILVER PLATING, NICKEL STRIKE, HIGH BAKE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2410 RC40 AND OVER	SILVER PLATING

119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2410 UP TO RC40	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2411	SILVER PLATING, FOR HIGH TEMPERATURE APPLICATIONS
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2412	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2412 RC40 AND OVER	SILVER PLATE,COPPER STRIKE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2412 UP TO RC40	SILVER PLATING,COPPER STRIKE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2415 UP TO RC40	LEAD AND INDIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2417 TY1	ZINC-NICKEL ALLOY PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2417 TY2	ZINC-NICKEL ALLOY PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2418	COPPER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2418 TYPE 1	COPPER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2418 TYPE 2	MASKANT PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2419	CADMIUM-TITANIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2429	PLATING, BRONZE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2429 MASKANT	PLATING, BRONZE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2430	SHOT PEENING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2432	SHOTPEENING, COMPUTER MONITORED
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2438	CHROMIUM PLATING

119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2460 CL2 RC40 AND OVER	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2460 CL2 UP TO RC40	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2481	PHOSPHATE, MANGANESE TYPE M
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2485	BLACK OXIDE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2700	Passivation of Corrosion Resistance Alloy
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS 2759/9	HYDROGEN EMBRITTLEMENT RELIEF
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-C-26074 CL1 GRB RC40 AND OVER	ELECTROLESS NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-QQ-N-290	NICKEL PLATING (ELECTRODEPOSITED) -FSC MFFP
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-QQ-N-290 CL2	NICKEL PLATING (ELECTRODEPOSITED)
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-QQ-N-290 UP TO RC46	NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-QQ-P-416	COATING, CADMIUM (ELECTRODEPOSITED)
119753	DCI AEROTECH DIVISION OF DETROIT CH	AMS-S-13165	SHOT PEENING
119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM A380	PASSIVATION
119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM B700	SILVER, ELECTRODEPOSITED COATINGS
119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM B700 TYPE 1 GRADE A CLASS N	ELECTRODEPOSITED COATINGS OF SILVER
119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM B700 TYPE 1 GRADE A CLASS S	ELECTRODEPOSITED COATINGS OF SILVER
119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM E 1417	DYE PENETRANT INSPECTION

119753	DCI AEROTECH DIVISION OF DETROIT CH	ASTM E 1444	Standard Practice of Magnetic Particle Examination
119753	DCI AEROTECH DIVISION OF DETROIT CH	CP13.15-02-01	PLATING, BRONZE, ELECTRODEPOSITED
119753	DCI AEROTECH DIVISION OF DETROIT CH	DOD-P-16232	PHOSPHATE COATING-STEEL (MN or ZN)
119753	DCI AEROTECH DIVISION OF DETROIT CH	DOD-P-16232 TYZ	ZINC PHOSPHATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	ES9-27	TEMPER ETCH INSPECTION
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 178 CATA	PASSIVATION REQUIREMENT
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 201	ELECTROLESS NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 201 RC40 AND OVER	ELECTROLESS NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 201 UP TO RC40	ELECTROLESS NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 2062	GLASS BEAD PEENING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 246	CHROME PLATE (ALL HARDNESS LEVELS)
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 246 UP TO RC40	CHROME PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 248 TYA1	SOLID DRY FILM LUBE COATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 248 TYA7	SOLID DRY FILM LUBE COATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 248 TYA9	SOLID DRY FILM LUBE COATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 31	INSPECTION, MAGNETIC PARTICLE
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 332	PRECISION CHROMIUM PLATING

119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 447	INSPECTION - PENETRANT METHODS OF
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 519 GRA RC40 AND OVER	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 519 GRB RC40 AND OVER	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 519 TY1 GRB UP TO RC40	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 519 UP TO RC40	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 67	SHOT PEENING CONTROL
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY1 OVER RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY1 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY1 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY2 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY2 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL1 TY3 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY1 OVER RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY1 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY1 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY2 OVER RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY2 RC40 TO RC46	CADMIUM PLATING

119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY2 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY3 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL2 TY3 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY1 OVER RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY1 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY1 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY2 OVER RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY2 RC40 TO RC46	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY2 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 74 CL3 TY3 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 760	PICKLING, CRES PROCESS, FOR
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 7725	INSPECTION, ETCH PRIOR TO PENETRANT
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 7725 TY1	PRE-PENETRANT ETCH
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 7725 TY2	INSPECTION, ETCH PRIOR TO PENETRANT
119753	DCI AEROTECH DIVISION OF DETROIT CH	HS 826	BLACK OXIDE
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-C-13924	BLACK OXIDE (ALL CLASSES)
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-C-13924 CL1	BLACK OXIDE COAT (LOW ALLOY STEEL)

119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-C-14550	COPPER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-DTL-16232	PHOSPHATE COATING, TYPE M OR Z
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-DTL-16232 TYPE Z CLASS 2	PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-DTL-16232 TYPE Z CLASS 3	PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-I-6868	MAGNETIC PARTICLE INSPECTION (SUPERCEDED BY MIL-STD-1949)
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-L-8937	LUBRICANT, SOLID FILM, HEAT CURED, CORROSION INHIBITING
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-PRF-46010	LUBRICANT, APPLICATION PROCESS FOR
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-S-13165	SHOT PEENING
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-S-5002	PASSIVATION
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-1500	CADMIUM-TITANIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-1500 TYPE I	CD-TI PLATING, LOW EMBRITTLEMENT
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-1500 TYPE II	CD-TI PLATING, LOW EMBRITTLEMENT
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-1907	INSPECTION, PENETRANT & MAG PARTICLE
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-1949	MAGNETIC PARTICLE INSPECTION (SUPERCEDED BY ASTM-E1444)
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-867	TEMPER ETCH INSPECTION
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-871-CADMIUM/TITANIUM CADMIUM	Electro-Chemical Stripping of Inorganic Finishes
119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-871-CHROMIUM PLATING	Electro-Chemical Stripping of Inorganic Finishes

119753	DCI AEROTECH DIVISION OF DETROIT CH	MIL-STD-871-NICKEL/ELECTROLESS NICKEL	Electro-Chemical Stripping of Inorganic Finishes
119753	DCI AEROTECH DIVISION OF DETROIT CH	P1	LEAD INDIUM PLATING OF BEARINGS
119753	DCI AEROTECH DIVISION OF DETROIT CH	P142	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN09.0000-SR-5	STRESS / EMBRITTLEMENT RELIEVE
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.02	BLACK OXIDE
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.06	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.08	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.08-02	CADMIUM-TITANIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.12	PLATING, NICKEL (ELECTRODEPOSITED)
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.12-03	PLATING, ELECTROLESS NICKEL
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.14	SILVER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.15	PLATING, BRONZE
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.19	COPPER PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.22-01	ZINC-NICKEL ALKALINE PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.22-01 CLASS 1 TYPE I	ZINC-NICKEL ALKALINE PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN13.22-01 CLASS 1 TYPE II	ZINC-NICKEL ALKALINE PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN14.10	PASSIVATION

119753	DCI AEROTECH DIVISION OF DETROIT CH	PN14.16-03	DRY FILM LUBRICANT
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN14.30	SHOTPEEN
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN15.66	CHEMICAL STRIPPING OF INORGANIC COATINGS
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN16.03	PENETRANT INSPECTION AND CLASSIFICATION
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN16.04	MAGNETIC PARTICLE INSPECTION AND CLASSIF
119753	DCI AEROTECH DIVISION OF DETROIT CH	PN16.05	TEMPER ETCH INSPECTION AND CLASSIFICATIO
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-C-320	CHROMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-C-320 CL2 RC40 AND OVER	CHROME PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-C-320 CL2 UP TO RC40	CHROME PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-N-290	NICKEL PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-N-290 CL2 UP TO RC46	NICKEL PLATE
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-35	PASSIVATION TREATMENT FOR CRES.
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-416	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-416 CL1 TY1 RC40 AND OVER	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-416 CL1 TY1 UP TO RC40	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-416 CL1 TY2 RC40 AND OVER	CADMIUM PLATING
119753	DCI AEROTECH DIVISION OF DETROIT CH	QQ-P-416 CL1 TY2 UP TO RC40	CADMIUM PLATING

HEROUX DEVTEK

Approved Supplier List /
Liste des fournisseurs approuvés

Supplier name / Nom du fournisseur	Supplier Code / Code fournisseur	Address / Adresse	City / Ville	State / Province	Postal Code / Code Postal	Country / Pays	Process Code / Code procédé (PSR-#)	Process Description / Description Procédé	NADCAP Commodity / Commodité NADCAP	Approval Code / Code Approbation	Specification / Spécification	Specification Title / Titre spécification	Limitations and Conditions / Limitations et Conditions
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0482	Low stress grinding of steel	CMSP-Conventional Machini	L - Limited Approval	AMS-2453	Grinding	Conditional to Techniques approval and, for low alloy steels heat treated above 180ksi, when required, acceptance of Barkhausen Noise Inspection by P/N for First Production Batch.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0482	Grinding of High Strength S	CMSP-Conventional Machini	L - Limited Approval	HPS-182	Grinding	Conditional to Techniques approval and, for low alloy steels heat treated above 180ksi, when required, acceptance of Barkhausen Noise Inspection by P/N for First Production Batch.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0482	Grinding of High Strength S	CMSP-Conventional Machini	A - Approval	MIL-STD-866	Grinding of chrome plated steel and st	Conditional to Techniques approval and, for low alloy steels heat treated above 180ksi, when required, acceptance of Barkhausen Noise Inspection by P/N for First Production Batch.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0105	Electroless Nickel	CP-Chemical Processing	L - Limited Approval	AMS-2404	Electroless Nickel Plating	Limited to Mid-Phos solution.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0105	Electroless Nickel	CP-Chemical Processing	L - Limited Approval	AMS-C-26074	Coatings, Electroless Nickel Requirem	Limited to Mid-Phos solution.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0105	Electroless Nickel	CP-Chemical Processing	L - Limited Approval	HPS-105	Electroless Nickel Plating	Limited to Mid-Phos solution.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0105	Electroless Nickel	CP-Chemical Processing	L - Limited Approval	MIL-C-26074	Requirements for Coatings, Electroles	Limited to Mid-Phos solution.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embı	CP-Chemical Processing	H - Approval based on Appr	AMS-2400	Plating, Cadmium	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embı	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-2401	Plating, Cadmium, Low Hydrogen Con	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2402	Plating, Zinc	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0104	Shot Peening of Metal Part	CP-Chemical Processing	H - Approval based on Appr	AMS-2403	Plating, Nickel General Purpose	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-2406	Chromium Plating, Hard Deposit	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to chrome plating on low-alloy steels and/or nickel plating & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2408	Plating, Tin	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2409	Plating, Immersion Tin, for Aluminum Alloys	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2410	Plating, Siver Nickel Strike, High Bake	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2411	Plating, Silver for High Temperature Applications	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2412	Plating, Silver, Copper Strike, Low Bake	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2414	Lead Plating	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2415	Plating, Lead and Indium	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2416	Plating, Nickel-Cadmium Diffused	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0138	Alkaline Zinc-Nickel Plating,	CP-Chemical Processing	A - Approval	AMS-2417	Plating, Zinc-Nickel Alloy	Types 1 and 2; grade B, on copper alloys, Stainless Steel Alloys and Steel Alloys substrates.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2418	Plating, Copper	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0140	Cadmium - Titanium Alloy F	CP-Chemical Processing	H - Approval based on Appr	AMS-2419	Cadmium-Titanium Plating	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2420	Plating of Aluminum for Solderability	Zinc Immersion Pre-Treatment Process
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2422	Plating, Gold	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0104	Shot Peening of Metal Part	CP-Chemical Processing	H - Approval based on Appr	AMS-2423	Plating, Nickel, Hard Deposit	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0102	Nickel Electro Plating	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-2424	Plating, Nickel Low-Stressed Deposit	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to nickel plating on Low-alloy steels & Conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2425	Plating, Gold for Thermal Control	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0226	Shot Peening of Metal Part	SE-Surface Enhacement	H - Approval based on Appr	AMS-2430	Shot Peening, Automatic	Conditional to clean shot peen per PSR-0187. Limited to automatic and/or computer monitored shot peening.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0226	Shot Peening of Metal Part	SE-Surface Enhacement	H - Approval based on Appr	AMS-2432	Shot Peening, Computer Monitored	Conditional to clean shot peen per PSR0187.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	H(L) - Approval or Accredit	AMS-2440	Inspection of Ground, Chromium Plate	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	H(L) - Approval or Accredit	AMS-2442	Magnetic Particle Acceptance Criteria	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-2460	Plating, Chromium	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to chrome plating on low-alloy steels and/or nickel plating & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0165	Coating, Conversion, Zinc, F	CP-Chemical Processing	H - Approval based on Appr	AMS-2480	Phosphate Treatment Paint Base	Conditional to Stress Relief and Hydrogen Embrittlement relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0165	Coating, Conversion, Zinc, F	CP-Chemical Processing	H - Approval based on Appr	AMS-2481	Phosphate Treatment Antichafting	Conditional to Stress Relief and Hydrogen Embrittlement relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-2485	Coating, Black Oxide	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0114	Conversion Coatings on Tit	CP-Chemical Processing	H - Approval based on Appr	AMS-2486	Conversion Coating of Titanium Alloys	Conditional to approval of specific and detailled supplier procedure.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0319	Structural Examination of T	CP-Chemical Processing	H - Approval based on Appr	AMS-2643	Structural Examination of Titanium Alloys	Chemical Etch Inspection Procedure
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0318	Temper Etch Inspection	CP-Chemical Processing	H - Approval based on Appr	AMS-2649	Etch Inspection of High Strength Steel	Conditional to generic technique approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0318	Temper Etch Inspection	CP-Chemical Processing	H - Approval based on Appr	AMS-2649	Etch Inspection of High Strength Steel	Conditional to generic technique approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0190	Chemical Passivation of Sta	CP-Chemical Processing	L - Limited Approval	AMS-2700	Passivation of Corrosion Resistant Ste	Conditional Approval. Limited to Method 1, type 8.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0215	Pyrometry	HT-Heat Treatment	H - Approval based on Appr	AMS-2750	Pyrometry	Class ±25°F, Type D.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0129	Stress Relief and Hydrogen	HT-Heat Treatment	L - Limited Approval	AMS-2759	Heat Treatment of Steel Parts, Genera	Conditional to Pyrometry per PSR-0215. Limited to Stress Relief at or Below 375°F, except furnace Blue M#2 at or below 675°F and Hydrogen Embrittlement Relief only. Conditional to usage with AMS2759/9 and/or AMS2759/11.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0129	Stress Relief and Hydrogen	HT-Heat Treatment	H(L) - Approval or Accredit	AMS-2759/11	Stress Relief of Steel Parts	Conditional to Pyrometry per PSR-0215. Limited to Stress Relief at or below 375°F, except furnace Blue M#2 at or below 675°F.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0129	Stress Relief and Hydrogen	HT-Heat Treatment	H - Approval based on Appr	AMS-2759/9	Hydrogen Embrittlement Relief (Bakin	Conditional to Pyrometry per PSR-0215.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	AMS-P-81728	Plating, Tin Lead (Electrodeposited) [	Superseded by SAE-AMS-P-81728]

Suppliers must insure use of customers approved sources as per HD PO clauses
Supplier must ensure to use ITAR/CGP certified sources.

Supplier name / Nom du fournisseur	Supplier Code / Code fournisseur	Address / Adresse	City / Ville	State / Province	Postal Code / Code Postal	Country / Pays	Process Code / Code procédé (PSR-#)	Process Description / Description Procédé	NADCAP Commodity / Commodité NADCAP	Approval Code / Code Approbation	Specification / Spécification	Specification Title / Titre spécification	Limitations and Conditions / Limitations et Conditions
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	L - Limited Approval	AMS-QQ-C-320	Chromium Plating (Electrodeposited)	Conditional to Stress Relief and hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 200ksi unless usage of this process has been specifically approved by engineering authority & Conditional to techniques approval for steel parts. Class 2.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0102	Nickel Electro Plating	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-QQ-N-290	Nickel Plating (Electrodeposited)	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to nickel plating on Low-alloy steels & Conditional to techniques approval for steel parts. Class 2.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0190	Chemical Passivation of Sta	CP-Chemical Processing	H - Approval based on Appr	AMS-QQ-P-35	Passivation Treatments for Corrosion-	Conditional to approval of specific and detailled supplier procedure.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embı	CP-Chemical Processing	H(L) - Approval or Accredit	AMS-QQ-P-416	Plating Cadmium, Electrodeposited	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0226	Shot Peening of Metal Part	SE-Surface Enhacement	H - Approval based on Appr	AMS-S-13165	Shot Peening of Metal Parts	Conditional to clean shot peen per PSR-0187. Limited to automatic and/or computer monitored shot peening.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0190	Chemical Passivation of Sta	CP-Chemical Processing	H - Approval based on Appr	ASTM-A380	Standard Practice for Cleaning, Descal	Conditional to approval of specific and detailled supplier procedure.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0190	Chemical Passivation of Sta	CP-Chemical Processing	H - Approval based on Appr	ASTM-A967	Standard Specification for Chemical P	Conditional to approval of specific and detailled supplier procedure.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	ASTM-B339	Standard Specification for Pig Tin	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	ASTM-B488	Standard Specification for Electrodeposited Coatings of Gold for Engineering Uses	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	ASTM-B545	Electrodeposited Coating Thickness by the Beta Back Scatter	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0174	Cleaning Methods for Aircr	CP-Chemical Processing	H - Approval based on Appr	ASTM-B600	Standard Guide for Descaling and Clea	For repair and overhaul process only.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	ASTM-B633	Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	ASTM-B700	Standard Specification for Electrodeposited Coatings of Silver for Engineering Use	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	H(L) - Approval or Accredit	ASTM-E1417	Standard Practice for Liquid Penetrant	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	H(L) - Approval or Accredit	ASTM-E1444	Standard Practice for Magnetic Particl	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0010	Quality Assurance Systems	AQS-Aerospace Quality Syst	A - Approval	HPS-010	Quality Assurance Requirements for Suppliers	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0102	Nickel Electro Plating	CP-Chemical Processing	L - Limited Approval	HPS-102	Nickel Electro Plating	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to nickel plating on Low-alloy steels & Conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	L - Limited Approval	HPS-106	Penetrant Inspection	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	L - Limited Approval	HPS-117	Magnetic Particle Inspection	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0318	Temper Etch Inspection	CP-Chemical Processing	A - Approval	HPS-118	Temper Etch Inspection	Conditional to generic technique approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0226	Shot Peening of Metal Part	SE-Surface Enhacement	L - Limited Approval	HPS-126	Shot Peening of Metal Parts	Conditional to clean shot peen per PSR-0187. Limited to automatic and/or computer monitored shot peening.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0129	Stress Relief and Hydrogen	HT-Heat Treatment	L - Limited Approval	HPS-129	Stress relief and Hydrogen Embrittlem	Conditional to Pyrometry per PSR-0215. Limited to Stress Relief at or Below 375°F, except furnace Blue M#2 at or below 675°F and Hydrogen Embrittlement Relief only.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embı	CP-Chemical Processing	L - Limited Approval	HPS-135	Cadmium Plating low embrittlement	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0173	Cleaning	CP-Chemical Processing	L - Limited Approval	HPS-173	Cleaning of inorganic Coating	Vapor degreasing with N-propyl bromide. Electrocleaning with Oakite 90 for PSR0102, Electrocleaning with Enprep 214 for PSR0135.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	L - Limited Approval	HPS-175	Chromium Plating (electrodeposited L	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to chrome plating on low-alloy steels and/or nickel plating & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0202	Solid, Film Lubricant, Applic	CP-Chemical Processing	L - Limited Approval	HPS-202	Solid Film Lubricant Application	With Everlube 620C product only.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0206	Abrasive Blasting	CP-Chemical Processing	L - Limited Approval	HPS-206	Abrasive Blasting	Aluminum oxide, grit 100 and grit 180 for surface preparation & Glass bead for stripping of PSR0135.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0215	Pyrometry	HT-Heat Treatment	A - Approval	HPS-215	Pyrometry	Class ±25°F, Type D.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-C-14550	Copper Plating (Electrodeposited)	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-C-46168	Coating, Aliphatic Polyurethane, Chemical Agent Resistant	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-C-8514	Coating Compound, Metal Pretreatment	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-13924 (MIL-C-13924)	Coating, Oxide, Black, For Ferrous Metals	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-13924 (MIL-C-13924)	Coating, Oxide, Black, For Ferrous Metals	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0112	Manganese Phosphate on S	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-16232	Phosphate Coating, Heavy, Manganes	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0165	Coating, Conversion, Zinc, F	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-16232	Phosphate Coating, Heavy, Manganes	Conditional to Stress Relief and Hydrogen Embrittlement relief per PSR-0129.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-53022 (MIL-P-53022)	Primer, Epoxy Coating, Corrosion Inhibiting Lead and Chromate Free	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-53030 (MIL-P-53030)	Primer Coating, Epoxy, Water Based, Lead and Chromate Free	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-53039 (MIL-C-53039)	Coating, Aliphatic Polyurethane, Single Component, Chemical Agent Resistant	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-53039 (MIL-C-53039)	Coating, Aliphatic Polyurethane, Single Component, Chemical Agent Resistant	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0113	Chemical Film treatment fc	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-5541 (MIL-C-5541 / AMS-C-5	Chemical Conversion Coatings on Alur	Conditional to Annual Operator Qualification for Brush operation.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0113	Chemical Film treatment fc	CP-Chemical Processing	H - Approval based on Appr	MIL-DTL-5541 (MIL-C-5541 / AMS-C-5	Chemical Conversion Coatings on Alur	Conditional to Annual Operator Qualification for Brush operation.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-G-45204	Gold Plating, Electrodeposited	

Supplier name / Nom du fournisseur	Supplier Code / Code fournisseur	Address / Adresse	City / Ville	State / Province	Postal Code / Code Postal	Country / Pays	Process Code / Code procédé (PSR-#)	Process Description / Description Procédé	NADCAP Commodity / Commodité NADCAP	Approval Code / Code Approbation	Specification / Spécification	Specification Title / Titre spécification	Limitations and Conditions / Limitations et Conditions
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-I-6866	Inspection, Liquid Penetrant	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-I-6868	Inspection Process, Magnetic Particle	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-L-13808	Lead Plating (Electrodeposited)	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0202	Solid, Film Lubricant, Applic	CP-Chemical Processing	H - Approval based on Appr	MIL-L-46010	Lubricant, Solid Film, Heat Cured, Corrosion Inhibiting NATO Code - S-1738	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-P-81728	Plating, Tin Lead (Electrodeposited) (SUPERSEDED by SAE-AMS-P-81728)	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-22750 (MIL-C-22750)	Coating, Epoxy, High Solids	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-22750 (MIL-C-22750)	Coating, Epoxy, High Solids	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-23377 (MIL-P-23377)	Primer Coatings: Epoxy, High-Solids	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-23377 (MIL-P-23377)	Primer Coatings: Epoxy, High-Solids	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0202	Solid, Film Lubricant, Applic	CP-Chemical Processing	H(L) - Approval or Accredita	MIL-PRF-46010	Lubricant, Solid Film, Heat Cured, Cor	With Everlube 620C product only.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-85285 (MIL-C-85285)	Coating: Polyurethane, Aircraft and Support Equipment	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-85285 (MIL-C-85285)	Coating: Polyurethane, Aircraft and Support Equipment	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0170	General Requirements for I	CP-Chemical Processing	H - Approval based on Appr	MIL-PRF-85582 (MIL-P-85582)	Primer Coatings : Epoxy, Waterborne	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0226	Shot Peening of Metal Part	SE-Surface Enhacement	H - Approval based on Appr	MIL-S-13165	Shot Peening of Metal Parts	Conditional to clean shot peen per PSR-0187. Limited to automatic and/or computer monitored shot peening.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0140	Cadmium - Titanium Alloy F	CP-Chemical Processing	H - Approval based on Appr	MIL-STD-1500	Cadmium-Titanium Plating, Low Embr	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	H(L) - Approval or Accredita	MIL-STD-1501	Chromium Plating, Low Embrittlemen	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to chrome plating on low-alloy steels and/or nickel plating & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0206	Abrasive Blasting	CP-Chemical Processing	H(L) - Approval or Accredita	MIL-STD-1504	Abrasive Blasting	Aluminum oxide, grit 100 and grit 180 for surface preparation.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-STD-1907	Inspection, Liquid Penetrant and Magi	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-STD-1907	Inspection, Liquid Penetrant and Magi	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0317	Magnetic Particle Inspectio	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-STD-1949	Inspection, Magnetic Particle	Conditional to NDT personnel certification per PSR-0310. Level 2. Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0306	Penetrant Inspection	NDT-Non Destructive Testin	H(L) - Approval or Accredita	MIL-STD-6866	Inspection, Liquid Penetrant	Conditional to NDT personnel certification per PSR-0310. Limited to pre-penetrant etch, when required, at an approved supplier to HPS-306 (PSR-0106). Level 2. Limited to chrome plating inspection & Conditional to techniques approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0318	Temper Etch Inspection	CP-Chemical Processing	H - Approval based on Appr	MIL-STD-867	Temper Etch Inspection	Conditional to generic technique approval.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0102	Nickel Electro Plating	CP-Chemical Processing	H(L) - Approval or Accredita	MIL-STD-868	Nickel Plating, Low Embrittlement, Ele	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to nickel plating on Low-alloy steels & Conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embi	CP-Chemical Processing	H(L) - Approval or Accredita	MIL-STD-870	Cadmium Plating, Low Embrittlement	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	MIL-T-10727	Tin Plating: Electrodeposited or Hot-Dipped, for Ferrous and Nonferrous Metals	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0310	NAS Certification and Quali	NDT-Non Destructive Testin	H - Approval based on Appr	NAS-410	NAS Certification and Qualification of	MT: Level 2 and PT: Level 2.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0175	Chromium Plating	CP-Chemical Processing	L - Limited Approval	QQ-C-320	Chromium Plating (Electrodeposited)	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to chrome plating on low-alloy steels and/or nickel plating & Conditional to techniques approval. Class 2.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0102	Nickel Electro Plating	CP-Chemical Processing	H(L) - Approval or Accredita	QQ-N-290	Nickel Plating (Electrodeposition)	Conditional to Stress Relief and Hydrogen Embrittlement Relief per PSR-0129. Limited to nickel plating on Low-alloy steels & Conditional to techniques approval for steel parts. Class 2.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0190	Chemical Passivation of Sta	CP-Chemical Processing	L - Limited Approval	QQ-P-35	Passivation	Conditional Approval. Limited to type VIII.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0135	Cadmium Plating Low Embi	CP-Chemical Processing	H(L) - Approval or Accredita	QQ-P-416	Plating, Cadmium (Electrodeposited)	Conditional to Stress Relief and Hydrogen embrittlement relief per PSR-0129. Limited to steel parts below 220 KSI unless usage of this process has been specifically approved by engineering authority & conditional to techniques approval for steel parts.
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	NONE	-	CP-Chemical Processing	H - Approval based on Appr	QQ-Z-325	Zinc Coating, Electrodeposited	
DCI Aerotech	DCI01U	7515, Lyndon	Detroit	MI (Michigan)	48238	USA	PSR-0165	Coating, Conversion, Zinc, F	CP-Chemical Processing	H - Approval based on Appr	TT-C-490	Chemical Conversion Coatings and Pre	Conditional to Stress Relief and Hydrogen Embrittlement relief per PSR-0129.

Supplier Quality Dashboard

Vendor #: 484289
Name : DETROIT CHROME INC
Address: 7515 LYNDON
DETROIT
48238 MI

General Information

Purchase Organization:	BHTI	QC Flag	X	Surveliance Flag	
Supplier Class	ZC04	SNC Supplier	X	E-DATA Flag	
Quality Score(%)	0	SNC ASN Supplier		SI Flag	X

Delegation Information

Pur. Org.	Source Delegate	MRB Delegate	Delegated Supplier	Std.Repair Delegate	Direct Ship Flag
BHCM					
BHTI					

SPA Representatives

First Name	Last Name	Telephone #
Richard	Smith	435-647-2708-N/A
Greg	Haataja	817-280-3385-N/A

SQRM Category Codes

Vendor #: 484289

Qual. Type	SQRM No.	Category Code	Category Code Desc.	Restricted	QPS 101 List	Audit Reference	Comments
BPS	4006#	PB	CADMIUM PLATE		X	INITIAL	
BPS	4007#	QJ1	PASSIVATION, PROCEDURE I		X	INITIAL	
BPS	4075#	IA	INSPECTION, MAGNETIC PARTICLE		X	INITIAL	
BPS	4084#	PF	BLACK OXIDE - ALLOY STEELS		X	INITIAL	
BPS	4089#	IB1	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (WATER WASHABLE)		X	INITIAL	
BPS	4089#	IB2	INSPECTION, FLUORESCENT PENETRANT, OF MACHINED PARTS (POST-EMULSIFIED)		X	INITIAL	
BPS	4092#	IC	INSPECTION, NITAL ETCH	X	X	INITIAL	
BPS	4110#	PE	COPPER PLATE		X	INITIAL	
BPS	4138#	PS	CHEMICAL CLEANING OF AIRCRAFT MATERIALS		X	INITIAL	
BPS	4182#	QB1	CHEMICAL FILM TREATMENT, CLASS 1A		X	INITIAL	
BPS	4310#	QI	APPLICATION OF SOLID FILM LUBRICANT		X	INITIAL	
BPS	4312#	PI	SELECTIVE BRUSH CADMIUM PLATING		X	INITIAL	
BPS	4384#	QC	PHOSPHATIZING OF METALS		X	INITIAL	
BPS	4409#	QG1	SHOT PEENING, METHOD I		X	INITIAL	
BPS	4463#	QK	DEPOSITION OF TUNGSTEN CARBIDE COATINGS		X	INITIAL	
BPS	4529#	PN	SILVER PLATE		X	INITIAL	
SQRM	ADDITION	70	NADCAP AC7004 / ISO 17025			INITIAL	
SQRM	APP-VI	6	CONTROLLED ITEM PROGRAM SUPPLIER REQUIREMENTS		X	INITIAL	
SQRM	SQRM	0	MEETS MIN SQRM		X	INITIAL	

Certificates

Vendor #: 484289

Certification Type	Approval Date	Revision Date	Expiration Date	Audit Reference
AC		01/14/2014	04/30/2018	INITIAL
QM	09/01/2013	09/01/2015		INITIAL

Audit

Vendor #: 484289

Audit Id	Description	Audit Type Desc.	Trigger Desc.	Plnd. Start Date	Plnd. Finish Date	Actual Start Date	Actual Finish Date	Sys Status	User Status
484289-BPS00001	484289 BPS AUDIT 17 JUNE 2016	BPS Audit	Renewal	06/07/2016 16:33:00	06/21/2016 04:00:00			Released	Audt released
484289-CER00001	484289-CERTIFICATION AUDIT	Certification Audit	Scheduled/Selected	07/21/2016 13:35:00				Locked	Audit Ready to Close
484289-SQR00001	484289 - SQRM AUDIT JUNE 2016	SQRM Audit	Renewal	05/31/2016 17:25:00				Locked	Audit Ready to Close

Contact Persons

Vendor #: 484289

Form of Address	First Name	Last Name	Telephone	Telephone no. Extension	Department	Description	Function	Fn. Description	E-Mail Address
Mr.	Richard	Smith	435-647-2708-N/A	N/A			Q1	Bell SPA	rbsmith@bh.com
	DAVID	THOMPSON	313-341-9478				M	Manager	davet@detroitchrome.com
	STEVE	SUTTON	313-341-9478				M	Manager	steves@detroitchrome.com
Mr.	Greg	Haataja	817-280-3385-N/A	N/A			Q1	Bell SPA	ghaataja@bh.com
	MATTHEW	HOWELL	313-341-9478						mhowell@detroitchrome.com
Mr	DAVE	THOMPSON	313.341.9478				Q2	Quality for SNC	davet@dciaerotech.com

Comments

Vendor #: 484289

Audit Comments
Last updated by:II38641 on:20160721reference:484289-SQR00001
Detroit Chrome was found to be fully compliant to Bell Requiremts.
Suggestions for minor improvements werre made, but did not rise to the
level of documentation.
Last updated by:II38641 on:20160721reference:484289-CER00001
Certifications Updated
Last updated by:II38641 on:20160721reference:484289-CER00001
Certifications Updated

Gulfstream™

Richard Shain
SQE III
P.O. Box 2206
Savannah, GA 31402 USA
Telephone +1 912 346 5481
richard.shain@gulfstream.com

DATE: 05/14/2025

Dave Thompson
DCI Aerotech
7515 Lyndon St.
Detroit, MI 48238

Re: Supplier Approval

Dave,

Your organization has been approved as a supplier to Gulfstream Aerospace Corporation (all sites). Gulfstream recognizes and appreciates your adherence to Gulfstream Supplier Quality Assurance Requirements and Aerospace Industry Standard Quality Management System Requirements as applicable. Please keep us apprised of any changes that may affect your organization.

APPROVAL SCOPE:

FUNCTION: 3.03 – Major Detail Parts / Processes
CATEGORY: 3.01 – Paint / Coatings / Plating

This approval supersedes previous Gulfstream approvals and will be maintained through periodic performance reviews. This approval of your organization is subject to revision as business arrangements mature.

Kindest regards,

Richard Shain

Richard (Rick) Shain
SQE III

Cc: Supplier File
Attachment: GA 5178

Gulfstream
A GENERAL DYNAMICS COMPANY

RISK LEGEND
Low Risk
Medium Risk
High Risk

SUPPLIER NAME: DCI AEROTECH
SURVEY DATE: 5/14/2025
SUPPLIER CODE:
AUDITOR: RICK SHAIN
PERM #: 317891

SUPPLIER SCOPE of APPROVAL

GAF14A CODES & GROUP CODES	SPECIAL PROCESS	PROCESS	GAMPS, IAI, SPS, NORDAM, CPS, VOUGHT	INDUSTRY	APPROVALS (Y)		COMMENTS
Codes	Y/N/NDT	DESCRIPTION	ETC.	SPECIFICATION	NADCAP	GAC	VALIDATION
CHEMICAL PROCESSING							
PASSIVATION							
P6	Y	PASSIVATION OF CORROSION & HEAT RESISTING ALLOYS	GAMPS 4103	AMS 2700	X		AMS 2700 ONLY